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# Contents Lists and Abstracts from the Journal of the Adhesion Society of Japan

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### Cavitation Mechanism of Pressure-Sensitive Adhesives During Debonding Part (1) Analysis of Cavitation Condition for Probe Separation

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## Abstract

Morphology observations were made during debonding of pressure-sensitive adhesives (PSA) on a probe tack tester similar to the Wetzel tester. Behaviors of debonding force vs. elongation were investigated as a function of tensile rate and sample thickness. Additionally, uniaxial tensile behavior of bulk PSA corresponding to large deformation was also examined. Based on these experimental results, the cavitation condition of PSA during probe separation was analyzed from a view point of the Taylor's meniscus phenomenon. An approximate equation was derived, as follows, to relate stress in the front of separating zone to void growth speed and mechanical properties of PSA.

$$\sigma = \frac{1}{k} \left[ \frac{2\Gamma}{h} + \left( \frac{8 a \Gamma \sigma_0}{\sqrt{3} (a-1) h} \right)^{\frac{1}{2}} \left( \frac{2 (1+2n) V}{\sqrt{3} nh \dot{\epsilon}_0} \right)^{\frac{n}{2}} \right]$$

where  $\sigma$  is the stress in the front of separating zone, V is the void growth speed, a is a characteristic elongation ratio corresponding to the extent of the first flow stage of bulk PSA during elongation,  $\Gamma$  is

the energy to create new PSA surface per unit area, h is the thickness of PSA,  $\sigma_0$ ,  $\epsilon_0$  and n are mechanical parameters of PSA at the first flow stage, and k is a coefficient. Since experiment results could be well explained with the equation, it has been shown that this analysis reveals the nature of cavitation of PSA during debonding.

(Received: March 10, 1992)

#### Effect of Silane Coupling Agent on the Mechanical Properties of Woven Glass Fabric Reinforced Plastics

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## Abstract

The effect of silane coupling agent on micro fracture of plane woven glass fabric reinforced plastics was studied. Silane coupling treatment of glass fabric was carried out with different solution in concentration. Two kinds of glass fabric were prepared. One was washed with methanol after silane treatment, to remove silane molecules which had no chemical bonding to glass surface, and the other was not washed. Knee point stress which appears on the stress-strain curve as a result of micro fracture was measured. Knee point stress was improved with silane treatment and optimum concentration was found regardless of the washing of the fabric. Removal of silane without chemical bonding increased knee point stress. This result showed the same tendency as that of interfacial transmissibility for the same series of treatment.

(Received: March 27, 1992)

#### Peeling Behavior of Acrylic Pressure Sensitive Adhesive

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# Abstract

The peeling behavior of various acrylic pressure sensitive adhesives was observed. Suggested was that the peeling behavior was influenced by the dynamic mechanical properties (Tg, G') of adhesives and the interfacial interaction between adhesives and adherends.

In the stringiness experiments of acrylic acid rich copolymer, the small leaf-branch-like morphology with precise jagged type was newly observed.

This was attributed to come from strong self-cohesive force of acrylic acid group.

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### Effects of Extractives on Gluability of Wood: III. Fracture Strength in Cleavage of Bonded Apitong (*Dipterocarpus* spp.) Extracted with Organic Solvents

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# Abstract

To examine the effects of wood extractives on gluing, the fracture strength in cleavage properties of resinous apitong (*Dipterocarpus* spp.) were investigated. Apitong wood was extracted with either ethanol-benzene solution or hexane before bonding with aqueous polymer isocyanate, resorcinol formal-dehyde and polyvinyl acetate emulsion adhesives. Extraction with both solvents increased the dry and wet strengths of apitong, particularly the polyvinyl acetate-bonded wood. In a separate experiment, buna

(Fagus crenata) wood was bonded with the same adhesives added with different extractives. Addition of extractives resulted into a slight decrease in fracture strength in cleavage in isocyanate- and resorcinol-bonded wood.

(Received: April 10, 1992)

#### Surface Modification of Polyolefins. I. Modification with Dimethylaminoethyl Methacrylate/Stearyl Methacrylate Copolymers

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## Abstract

Surface modification of polyolefins was carried out by mixing with small amounts of a polymeric surface modifier and molding. A polymeric surface modifier was prepared by copolymerization of dimethylaminoethyl methacrylate and stearyl methacrylate. The surface properties of the molded films were studied by a contact angle measurement and ESCA. It was found that increase in the water wettability was observed in comparison with the original polyolefins and the mixture compositions of the surfaces were surprisingly different from the bulk compositions owing to surface accumulation of the modifiers, and these surface modification behaviors were dependent on molecular weight and composition of the modifiers. The molded films were enabled to bond with cyanoacrylate adhesives.

(Received: May 1, 1992)

#### A Study of Epoxy Primer Applied to Three Layer Polyethylene Pipe Coating Part I

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## Abstract

In order to develop the nonsolvent type of the epoxy primer applied to a three layer polyethylene pipe coating system, some formulations of resins, hardeners, and the additives were studied from the point of the corrosion resistance.

A combination of the modified bis-heterocycloaliphatic amine, or the phenol-formaldehyde condensated amine as a hardener, and the addition of Aluminium tri-polyphosphate as an anticorrosive pigment significantly contributed to the resistance performance of a disbonding test immersed in NaCl aqueous solution and a cathodic disbonding test.

In addition, the operating service conditions of the lamination of top-layer extruded polyethylene were recognized as an important role in the corrosion resistance performance of the 3 layer coated system as a whole.

This fact suggestively explains this corrosion resistance affected by the stress due to a shrinkage in the lamination of the hot extruded polyethylene topcoat.

(Received: April 2, 1992)

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#### Surface Modification of Polyolefins. II. Modification for Adhesive Bonding and Painting

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# Abstract

In order to improve the capabilities of polyolefins for adhesive bonding and painting, the surface modification of them, by mixing with dimethylaminoethyl methacrylate/stearyl methacrylate (DM/SMA) copolymers and the modified polyolefins containing acrylic acid or maleinic anhydride was studied. The improvement was obtained by mixing with not an individual component, DM/SMA copolymer or the modified polyolefin, but both components. On the basis that surface accumulating DM/SMA copolymers adhered strongly to polyolefins containing the modified polyolefins through the intermolecular interaction between the two components on molding the mixtures, these results were discussed.

(Received: May 1, 1992)

Effect of Hydroxymethyl Group on Curing Behavior of Amine-Cured Epoxy Resin System

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# Abstract

To study about the effect of hydroxymethyl group on curing behavior of amine-cured epoxy resin system, two-nuclei type resol (OCDA) and epoxy compound having hydroxymethyl group (EOCDA) were synthesized. These two compounds were mixed with commercial epoxy resin (DGEBA) in various ratios. The mixed epoxy resins were cured with a mixture of 4,4'-diaminodiphenylmethane and *m*-phenylenediamine (molar ratio, 6:4) as a hardener. Curing behavior of epoxy resin systems with the hardener was examined by differencial scanning calorimeter and kinetic parameters of cure reaction were obtained. Viscoelastic properties of cured epoxy resins were studied by dynamic mechanical analyzer. It was found that the higher the content of hydroxymethyl group in the epoxy resin system, the lower the onset temperature and the peak temperature of cure reaction and the higher the rate constant (k) were. It was also found that the higher the content of OCDA, the lower the glass transition temperature (Tg) and the smaller the storage modulus (E') of cured resin were, and the higher the amount of EOCDA, the higher Tg and E' were. These results were concluded as follows: (1) DGEBA mixed with OCDA curved very fast with amine hardener, but the cured resin had poor heat resistance compared to cured DGEBA. (2) DGEBA mixed with EOCDA cured very fast with amine hardener and the cured resin had good heat resistance.

(Received: May 8, 1992)

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